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### **Operating Instructions and Parts Manual Plasma Cutter**

Plasma arc cutting produces intense electric and magnetic emissions that may interfere with the proper function of cardiac pacemakers, hearing aids, or other electronic health equipment. Persons who work near plasma arc cutting applications should consult their medical health professional and the manufacturer of the

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INSTRUCTION MANUAL FOR PLASMA CUTTER. 7 After start-up, the machine runs at as low as 180V. B) 115V Power supply: during start-up, the machine remains blocked (LED N lit) if the voltage is below 100V. After start-up, the machine runs at as low as 90V. Do not remove or short-circuit the safety devices.

### **INSTRUCTION MANUAL FOR PLASMA CUTTER**

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Hi Folks, i have a real dillema here and it all revolves around a Chinese made 3-1 machine,welder,plasma cutter and stick welder. This machine uses hf start for the plasma and tig but as is per usual the hf start doesn't work.

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